FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
MARLBORO LIGHTS KS MENTHOLATED FOIL SP - NEW ISO SMOKING
BRAND CODE-01580 (NIS)(MF)

EFFECTIVE DATE: 01/01/96
New ISO Smoking
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 84

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 348	MM H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 87	MM H2O		
PLASTICIZER	: ML 84			05-859-A
APPLICATION PERCENT	: 8.66	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.99	GRAMS/100 RODS	1.50	GRAMS/25 RODS
FILTER TOW	: FT-333 #10(EASTMAN)			05-333-E
	: FT-333 #10(CELANESE)			05-333-C
DENIER PER FILAMENT	: 3.9			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 6000M KC 45-M1			06-362-A
ANCHOR ADHESIVE	: NATIONAL 32-2051 (FORMERLY 72-4147) PVA			62-098-A
GLUE APP. FOR ANCH. ADH	: SINGLE GLUE LINE			
LAP ADHESIVE	: NATIONAL 70-4245			61-464-A
DRY WEIGHT	: 69.18	GRAMS/100 RODS	17.30	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 69.42	GRAMS/100 RODS	17.36	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 75.41	GRAMS/100 RODS	18.86	GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: B07059

2057687224

REASON FOR CHANGE : PM CHANGING TO INDUSTRY STANDARD CFO INSTRUMENT
: AND METRIC UNITS FOR RTD MEASUREMENT.
: SAP CROSS REFERENCE PART NUMBERS ADDED.

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 12/19/95
PREPARATION DATE : 12/15/95 PRINTING TIME : 19:25:56

APPROVED BY: Janice M Bruce

SUPERCEDES SPECIFICATION DATED: 12/06/95

Source: https://www.industrydocuments.ucsf.edu/docs/hnhm0004